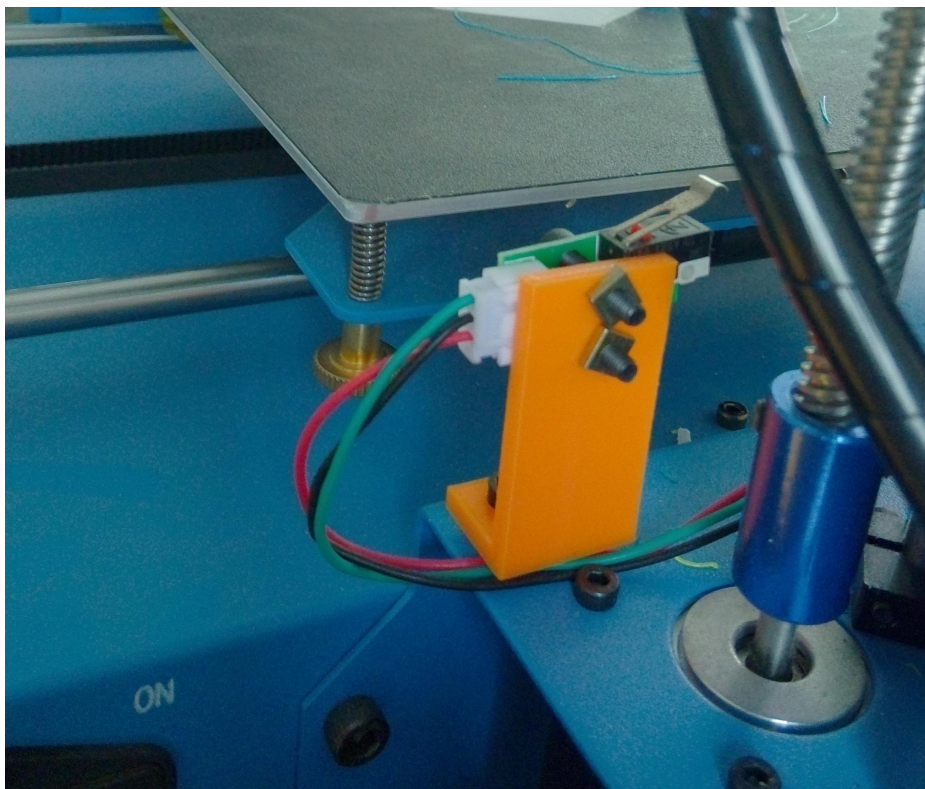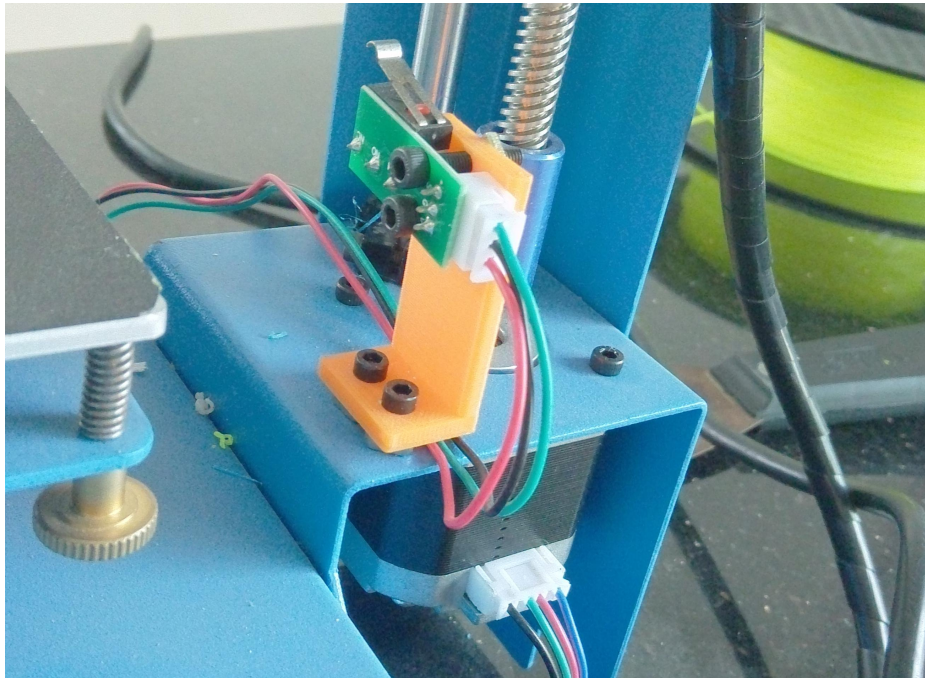1.Printing and assembling ,download the STL file here:

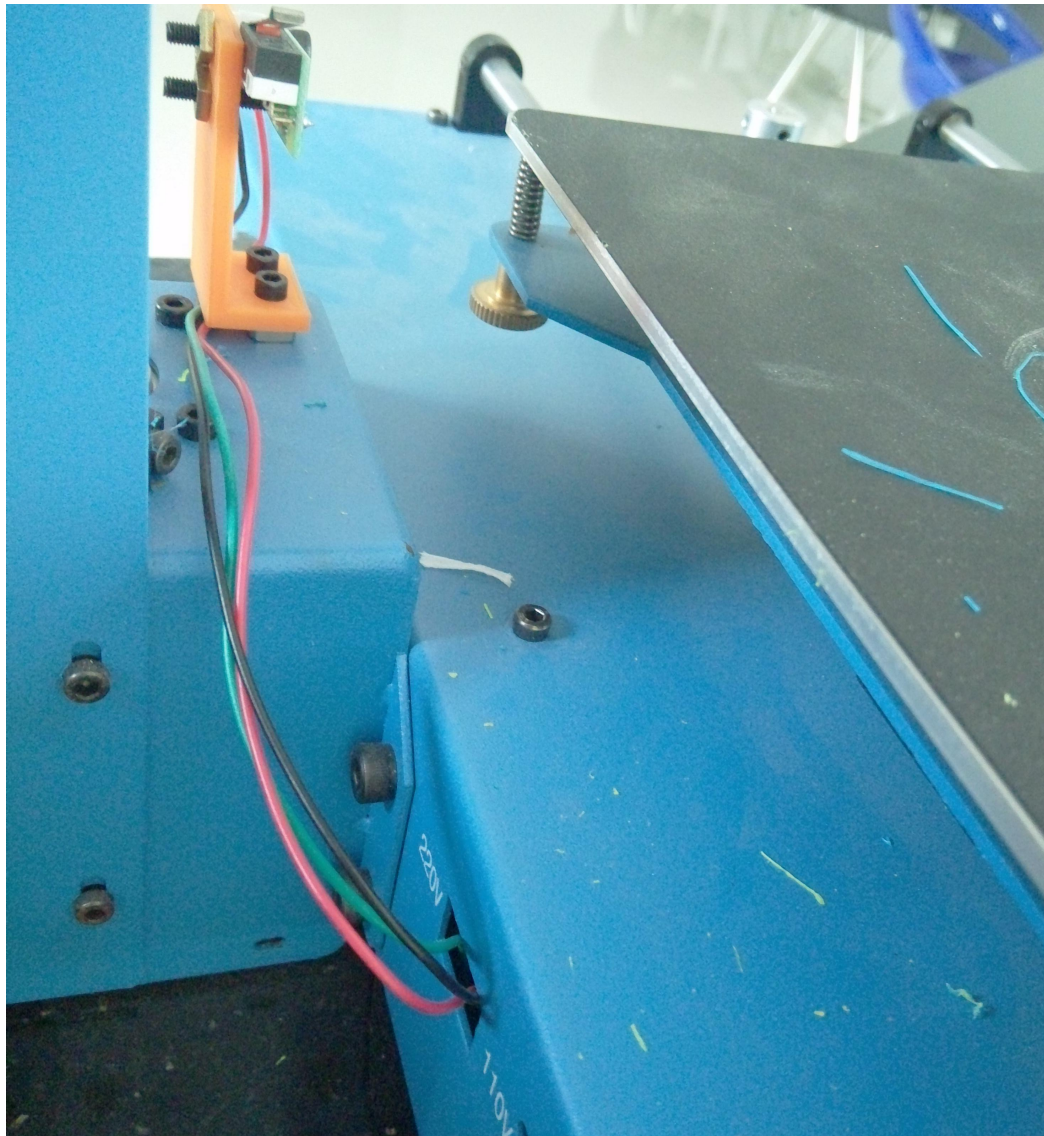https://drive.google.com/file/d/0B__k9WPalYobrdHk4ZTFZSDF2VXM/view?usp=sharing

2.Wiring

Tear down the bottom case.

The one side of endstop cable connect to endstop switch sensor like step 1 shows,another side through to power input voltage selection port,then connect to motherboard.
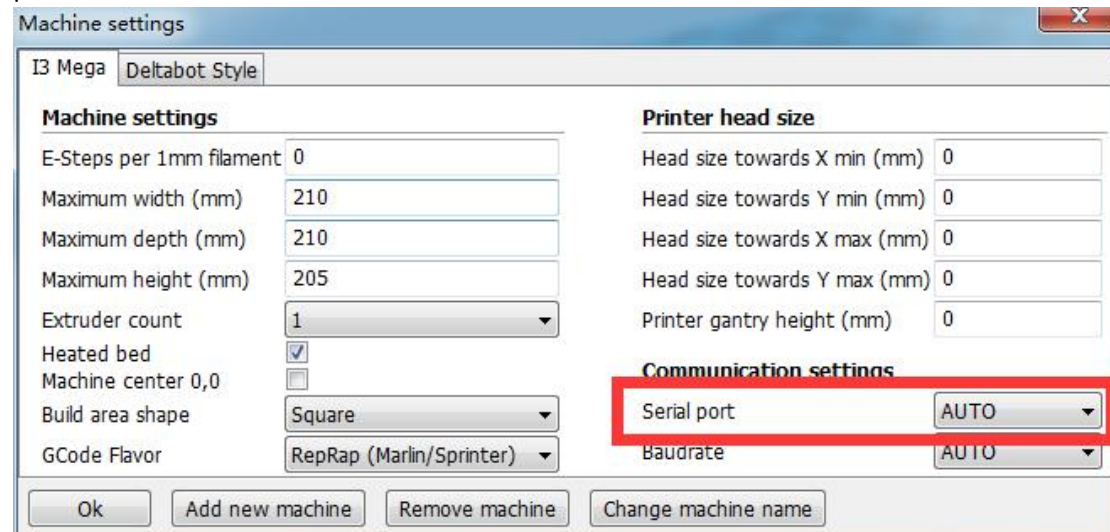
Wiring to "D42 GND" port,ignore
their direction

3.Upload

Download the hex file from here:

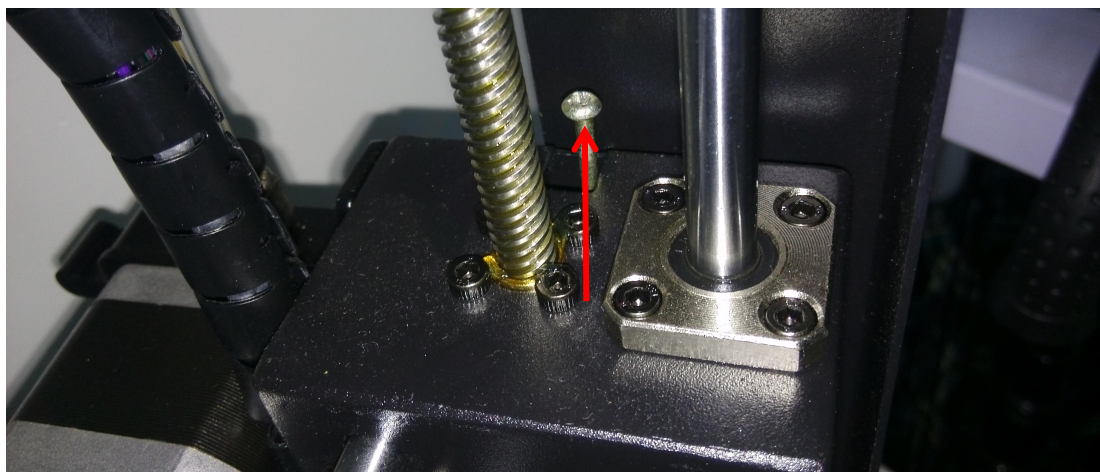https://drive.google.com/file/d/0B_k9WPalYobraTVQU0duXzBKeE0/view?usp=sharing

Open cura, click 'Machine' --> 'Machine setting',choose the current of serial port(don't use auto).

Then click 'Machine' --> 'Install custom firmware',choose the ' ***.hex ' file which you just downloaded from google driver.

4.Adjust Z height

Repeatedly click ' Tools-->Home-->Home Z ' from TFT,and adjust the phillips screw until the right Z height same as the left side.

5.Leveling

Leveling just likes before you do,I refer to manually leveling,see below.

https://www.youtube.com/watch?v=6QhUgq4C008